

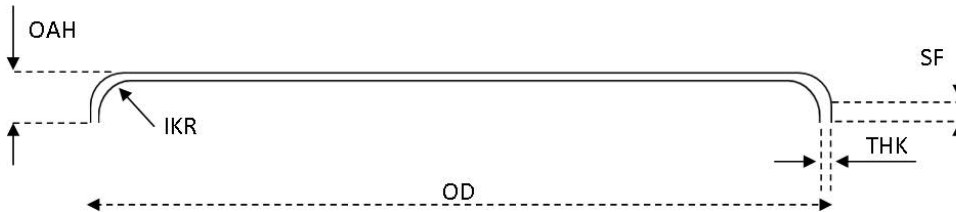


Flanged Only

Specifications

Inside Knuckle Radius: ASME requires a minimum of 3X the material thickness, but depending on the diameter and thickness, a larger IKR may be required.

Typical Thin Out Allowance: 1/2" and under – Add .03125" to the minimum
Over 1/2" – Add .0625" to the minimum



IKR: Inside Knuckle Radius
THK: Thickness
OD: Outside Diameter
SF: Straight Flange
OAH: Overall Height

Capabilities

Diameter	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1-1/4"	1-3/8"
12.75		●								
18	●	●	●	●						
24	●	●	●	●						
40	●	●	●	●	●	●				
48	●	●	●	●	●	●				
60	●	●	●	●	●	●				
72	●	●	●	●	●	●	●	●		
84	●	●	●	●	●	●	●	●	●	●
96	●	●	●	●	●	●	●	●	●	●
108	●	●	●	●	●	●	●	●	●	●
120	●	●	●	●	●	●	●	●	●	●
132	●	●	●	●	●	●	●	●	●	●
144	●	●	●	●	●	●	●	●	●	●
156	●	●	●	●	●	●	●	●	●	●
168			●	●	●	●	●	●	●	●
180			●	●	●	●	●	●	●	●
192			●	●	●	●	●	●	●	●
216			●	●	●	●	●	●	●	●
228			●	●	●	●	●	●	●	●
240			●	●	●	●	●	●	●	●
268			●	●	●	●	●	●	●	●
288			●	●	●	●	●	●	●	●
312			●	●	●					
360			●	●	●					

Parameters are given as reference only.

Please contact a sales representative for specific inquiries. Other sizes and thicknesses, including light gauge jacket heads, are available upon application.